



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3371-1

Job Sheet 198782



Part No: D3371-1

Job Qty: 8 pcs

Part Name: Pedal Lock Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 9/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP A 05.01.18 New issue KJ/JLM IPP RevB: add powdercoat DD 10.01.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	8 pcs		9/18/19	0.00	0.10	Bandsaw - 1		<i>JP 19-09-09</i>
110	HAAS 4 Axis - B4B	8 pcs		9/18/19	0.20	10.13	HAAS - 1 - B4B		<i>JP 19-09-09</i>
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	8 pcs		9/18/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S212303



Part: D3371-1

Job No: 198782

Serial No/Batch: S212303

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/09/19

PRIORITY

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8/6/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

130 QC 8	8 pcs	9/18/19	0.00	0.00	QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	DJP 19-09-09
					QC 8 - 12	
					QC 8 - 14	mk 19/09/14
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
140 Handfinish - 1-1 Chemical-B4B	8 pcs	9/18/19	0.00	0.49	QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	SEP 16 2019
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	

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					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
145	Powdercoat - 3 Fire Red - B4B	8	9/18/19	0.00 0.53	Powdercoat - 1 - B4B	
	pcs				Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
150	QC 3	8	9/18/19	0.00 0.00	QC 3 - 10	
	pcs				QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
160	Packaging 3-1 - Stock - B4B	8 ✓	9/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
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					Packaging 3 - 25 - B4B	

				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170	QC 21 - SA	8 ✓ pcs	9/18/19	0.00 0.00	QC 21 - SA - 21 ✓ QC 21 - SA - 70 QC 21 - SA - 53
Part Op 100 - Cut blank: 2.00" x 2.25" x 7.370" long Descriptions: 110 - (HAAS CNC Vertical Machine), Machine D3371-1 as per Folio FA486 and Dwg D3371 Finish 8-32 thread by hand Identify as D3371-1 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Chemical Conversion Coat per QSI005 4.1) 145 - (Fire Red(Ref:4.3.5.10) per QSI005 4.3), Heat oven at temperature for 45 minutes before putting part in oven by: _____ 150 - (QC3- Inspect Part Finish) 160 - (Identify as per dwg & Stock Location: _____) 170 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6S2.000X02.250	6061-T6 SHEET2.00 X 2.25	5 ft (.625 ea)	100-Bandsaw - 1	S172183	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6S2.000X02.250	5	14	0	
Part Specifications					
Specifications could not be found.					

MAT
WCSA
4.946'

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DART AEROSPACE LTD		Work Order:	198782
Description: Pedal Lock Base		Part Number:	D3371-1
Inspection Dwg: D3371	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
60°	+/-0.5°	60°	✓		2° Finder	
2.25	+/-0.030	2.245	✓		Vern.	
1.650	+/-0.010	1.648	✓		Dial Mach.	
1.648	+/-0.010	1.648	✓		H. Gage	
0.700	+/-0.010	0.699	✓		Dial Mach.	
3.955	+/-0.010	3.955	✓		Vern.	
0.600	+/-0.010	0.595	✓		Dial Mach.	
0.104	+/-0.010	0.100	✓		Vern.	
0.305	+/-0.010	0.305	✓		Vern.	
45°	+/-0.5°	45°	✓		2° Finder	
0.672	+/-0.010	0.670	✓		Vern.	
Ø1.300	+/-0.010	1.300	✓		Prog. Mach.	
1.450	+/-0.005	1.450	✓		Vern.	
7°	+/-0.5°	7°	✓		2° Finder	
2.00	+/-0.030	1.999	✓		Vern.	
1.125	+/-0.010	1.119	✓		Vern.	
Ø1.125	+/-0.010	1.125	✓		Prog. Mach.	
R0.500	+/-0.010	0.500	✓		Tad 1"	
1.000	+/-0.010	1.000	✓		Vern.	
0.375	+/-0.010	0.375	✓		Vern.	
Ø0.203	+0.005/-0.000	0.203	✓		G. Pin.	
7.19	+/-0.030	7.187	✓		Vern.	
4.500	+/-0.010	4.498	✓		Vern.	
0.500	+/-0.010	0.498	✓		Vern.	

Measured by:	DAS 73	Audited by:	Am	Prototype Approval:	N/A
Date:	9-20 19-09-08	Date:	19/09/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.26	New Issue	KJ/JLM	
B	05.05.25	Revised dimensions	KJ/JLM	

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J